OLIVARI:







Since 1911 Olivari has been manufacturing handles at its own factories in Italy where the entire production process takes place. Starting with brass billets, the handles are forged, milled, polished, buffed, chrome-plated and hallmarked with a laser.

Olivari has attained ISO 9001 and ISO 14001 certifications.

Though it uses the most advanced technology, Olivari preserves all the artisanal wisdom it has accumulated in 100 years of history.

OLIVARI:



BBPR_Torre Velasca_Milano_Italia_1958 ph Stefano Petroni

A hundred years of Olivari door handles

In its century-old history, Olivari has always sought out the maximum in quality, relying on the creativity of the best designers and architects. The Olivari family has handed down its attention to details, the search for innovation, and mainly a passion for its work, from generation to generation.

Battista Olivari founds the company in 1911 in Borgomanero, in the province of Novara; its plants are still there and its handles are entirely manufactured there. In 1926, Battista is succeeded by his wife Antonietta Ramelli, one of the few women directing a company at the time. In the 1930s, the first collaboration with architects begins with Marcello Piacentini and Gio Ponti, two of the important Italian architects of the era.

After World War II the company passes to the hands of the brothers Emesto, Ambrogio, and Luigi. Olivari helps post bellum reconstruction by working side by side not only with Gio Ponti, who designs a classic handle like Lama, but with architects of the stature of Franco Albini, Ignazio Gardella, Angelo Mangiarotti, Caccia Dominioni, and BBPR as well. These designers create superbly handsome custom handles for their buildings. Then the designs stay in the Olivari catalog; some of them are still being manufactured.

Starting in the 1960s, Olivari is looking for new designs, and decides to call on the leading exponents of Italian design such as Sergio Asti, Marcello Nizzoli and Joe Colombo. At the same time it never stops following evolutions in technology: in 1959 it markets

Bica, the world's first anodized aluminum handle. In 1970 it introduces Boma, the first colored plastic handle. They both quickly become widely copied best-sellers.

In the 1980s, the company is handed down to the third generation of the Olivari family and the company goes international. New designers are summoned: Giorgetto Giugiaro, Ferdinand A. Porsche, Rodolfo Bonetto, and Giotto Stoppino, who wins the Italian Golden Compass design award with his handle Alessia.

The following decade is marked by profitable collaboration with Alessandro Mendini, the company's art director who rethinks the corporate image. This is how handles by Paolo Portoghesi, Oscar Tusquets, Vico Magistretti, Andrea Branzi, and Massimo Iosa Ghini come into the company.

In the oughts, the manufacturing system is highly automated and environmentally friendly. The Biochrome finish and SuperFinish are introduced. Rodolfo Dordoni, James Irvine, Piero Lissoni, and Patricia Urquiola are just a few of the designers involved, not to mention leaders in contemporary architecture: Shigeru Ban, Steven Holl, Toyo Ito, Daniel Libeskind and Dominique Perrault.

At the beginning of the year two thousand and ten, contemporary designers and architects such as Stefano Giovannoni, Patricia Urquiola, Jean Nouvel and Daniel Libeskind express themselves with different languages and create minimal sculpted, ergonomic, ironic handles.

2014 has just started and the research by Olivari continues...

Toyo Ito_Suites Avenue_Barcelona_Spain_2000





Componenti basse

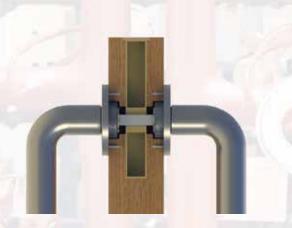
Flat hardware, important details

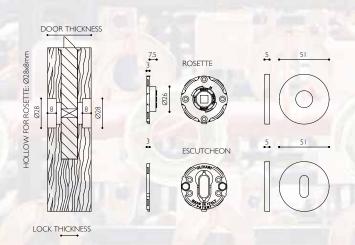
Olivari's innovative thin escutcheon and rosette is only I/5 inch (5 mm) thick, half the traditional thickness. The return spring is still installed inside, so this thinner device can be assembled on any door.

It definitely looks better: the immobile parts stand out less and the handle's lines stand out more.

The thin escutcheon was conceived especially for Arc, Beta, Ice Cube, Living, Moon, and Planet lever handles, and for the Diana and Link knobs. However it is compatible with all the other Olivari models with a round or square escutcheon.

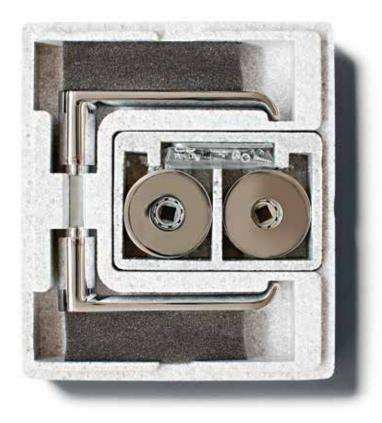
Olivari has patented this flat hardware.













ISO 9001 certified quality management

Olivari has implemented a quality management system that attained UNI EN ISO 9001 certification no. 0929/05. All its handles are manufactured entirely within the company. Each manufacturing phase is directly controlled in Olivari's Borgomanero (NO) Italy plant.







ISO 14001 certified environmental management

Olivari has obtained UNI EN ISO 14001 Certificate no. 0308A/1. This acknowledges that the company's environmental management not only complies with all regulations, but that the entire manufacturing process is continuously monitored to avoid any kind of pollution.









Finishes

Vamished



Polished



P/S Polished / Satin



Satin

Chrome



 C Chrome



C/MC Chrome / Matt Chrome



MC Matt Chrome

P-Polished

This polished finish brings out all the beauty of natural brass; it is glazed with a transparent lacquer that prevents tarnishing and maintains its color.

S – Satin

Brass attains consistency and acquires a classic tone with a mechanical satin finish. Protective lacquer maintains the natural color of the brass over time.

C-Chrome

The brass handle is plated with a metal layer that protects it from wear and tear and the environment. The bright silver color is typical of chrome-plating, suitable for elegant rooms.

MC – Matt chrome

This finish is obtained by mechanically milling the brass surface prior to chrome-plating it. The result is a tonality and feel that lend it for use in modern architectural settings.



Biochrome®



BP – Biochrome® Polished

Biochrome®

Polished

This finish is obtained with low environmental impact chrome-plating. The handles are certified for use in green architecture and have been hallmarked with a laser serial number. The color is darker than traditional chrome, without its blue cast.

Biochrome®

Satin

BS - Biochrome® Satin

Biochrome[®] finish characteristics are obtained by plating the chrome on a milled brass base to give the surface a satin finish. The handles have been laser hallmarked with the BIO logo; their serial number makes them easy to trace.

SuperFinish®



Super Gold Super Nickel Polished Satin

Super Stainless Steel Satin

SGP - Super Gold Polished

This finish is the same color as polished brass, but with extraordinary resistance to wear and tear and the most hostile agents: humidity, salinity, temperature changes and ultraviolet rays. This is recommended for outdoors and high traffic settings.

SNS –Super Nickel Satin

Super Nickel provides the elegant color of nickel without the risk of allergenic reactions. Like everything in Olivari's SuperFinish® range, this finish is right for external settings and public buildings, thanks to its extraordinary resistance and durability.

SSSS –Super Stainless Steel Satin

This finish has the typical light silver color of stainless steel although its surface resists longer than steel. It offers all the typical characteristics of Super-Finish® products



Biocromo[®]

BIOCHROME® is an exclusive Olivarifinish that protects the environment.

In 2005, Olivari's Research and Development Department develops a unique method for chrome-plating brass ecologically. Unlike the traditional manufacturing process, the BIOCHROME® covering uses trivalent chrome instead of the common hexavalent chrome, harmful to both health and the environment.

Our BIOCHROME ® finish is suitable for green architecture and anywhere a low environmental impact product is required.

Laboratory tests have shown that the greater thickness and uniformity of the BIOCHROME® plating over traditional chrome-plating guarantee great resistance to wear and tear and tamishing.

Biochrome-plated products are recognizable because they have been laser hallmarked with the BIO logo. Every single handle can be traced because it provides the lot number and date of manufacture.





Superfinish®

SUPERFINISH® is guaranteed to last for 30 years; it is exceptionally resistant.

This is obtained by plating metal with exceptional characteristics on a brass titrate alloy base.

It will stand up to corrosive settings and external agents: salt spray, humidity, acid rain, the sun, and extreme temperatures. It is especially suited for use outdoors, in marine areas, and high traffic zones such as hotels and public buildings.

SUPERFINISH® has UNI and ISO certification for resistance to ultraviolet rays, standing up to salt spray for a good 3,000 hours. SUPERFINISH®'s extraordinary hardness has been tested at the Padua National Research Center. Laboratory tests demonstrate its resistance to solvents and prolonged contact with silicon, lime, cement, lime scale build-up products, alcohol, hydrogen peroxide, ammonia and muriatic acid.

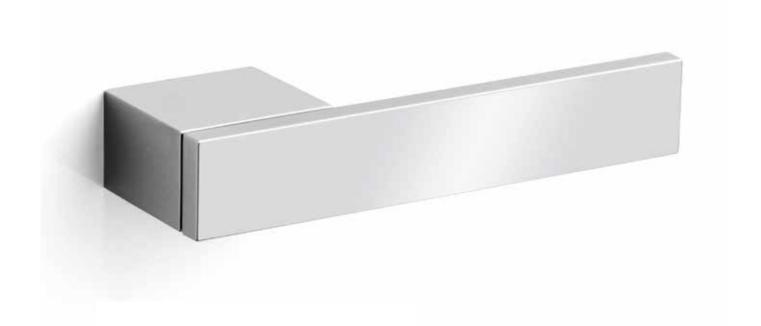
All SUPERFINISH® products can be recognized by their indelible OLIVARI laser hallmark. Every single handle can be traced: the lot and date of production have been written on it.



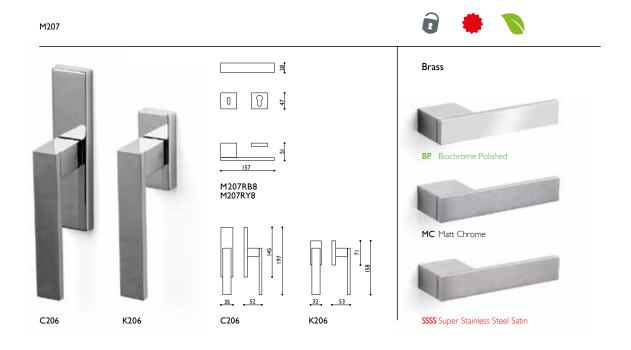


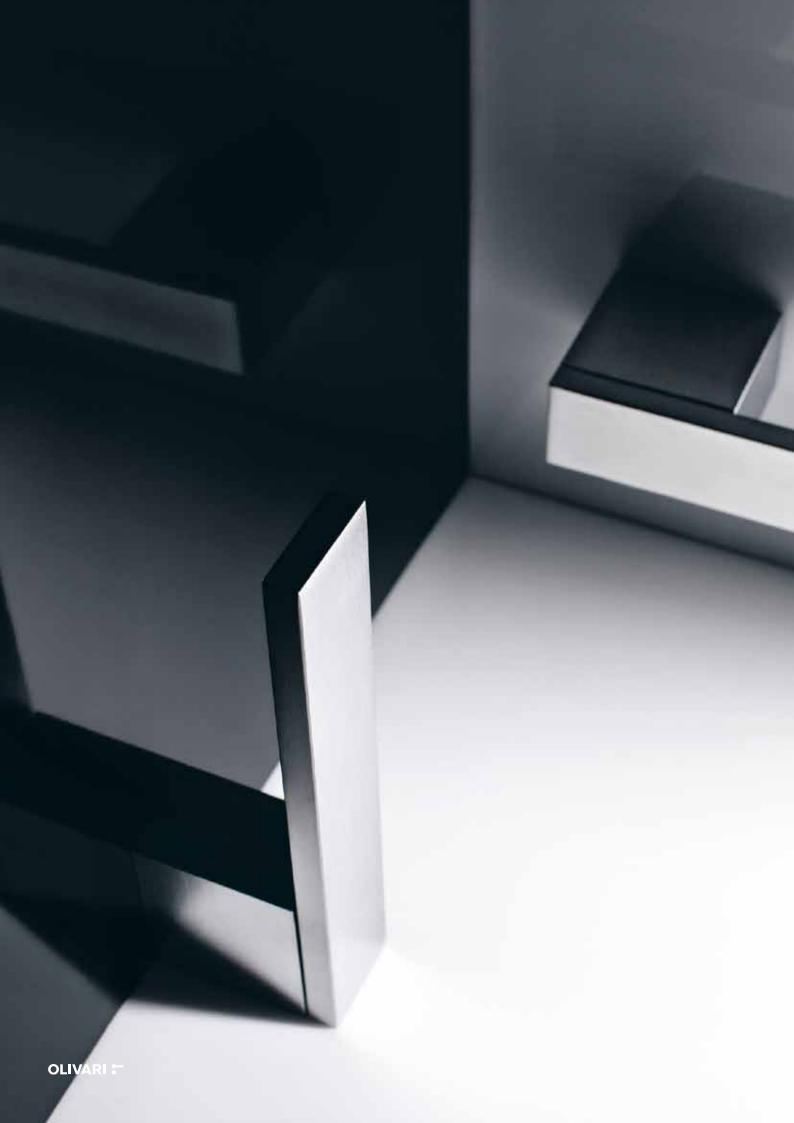
Total

Rodolfo Dordoni 2007



Sometimes revolutions happen with the maximum in simplicity like Total, the first door handle without a rosette. The entire mechanism is contained in its pure, impeccable form, perfectly proportioned by Rodolfo Dordoni.



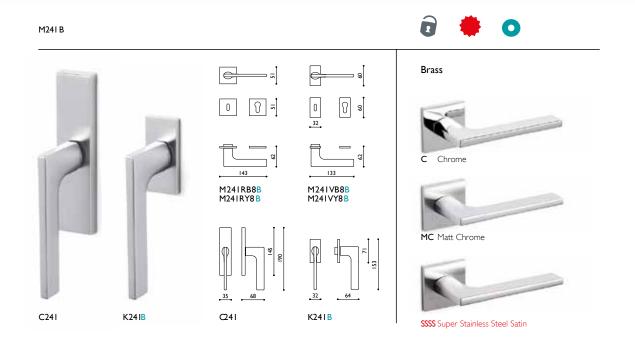




Lotus Q Javier Lopez 2014





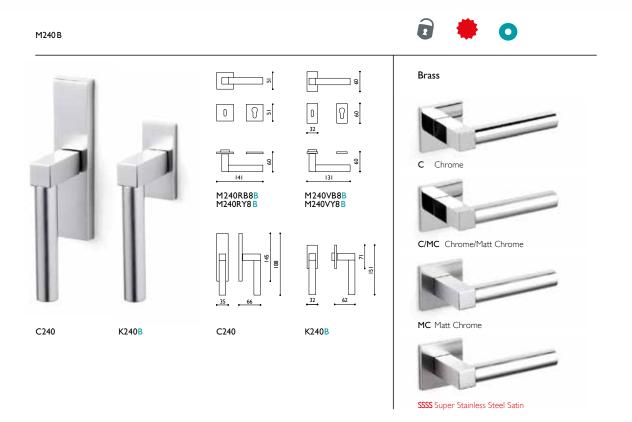




Pitagora Q Giorgetto Giugiaro 2014





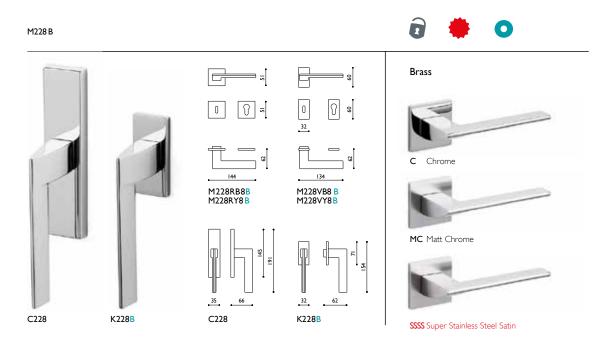




Trend

Studio Olivari 2012





44 OLIVARI **∵**

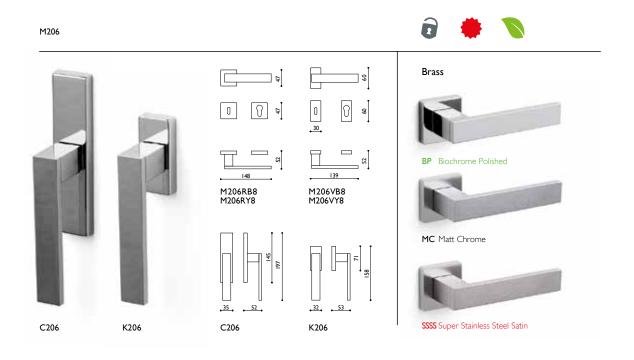
16



Diana

Studio Olivari 2007

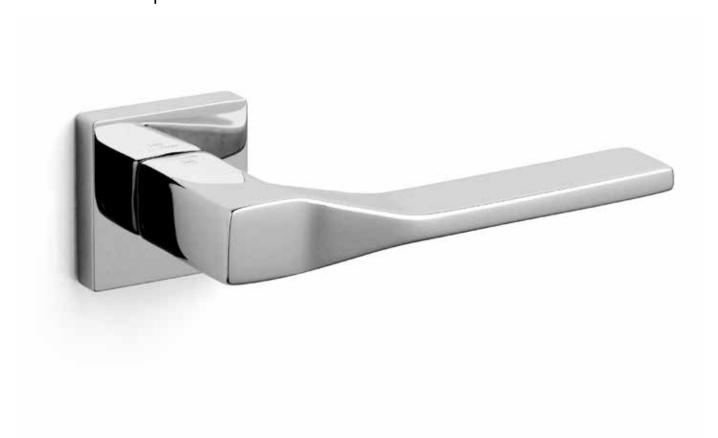


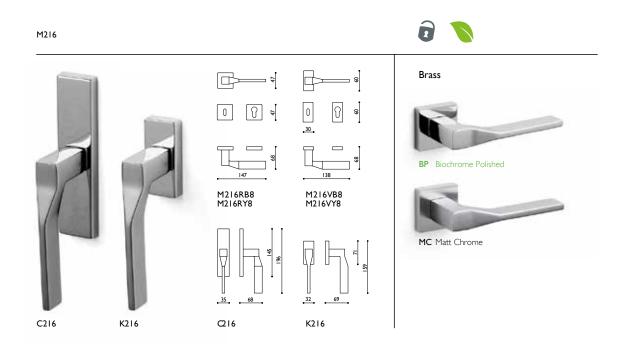




Adamant

Patricia Urquiola 2008



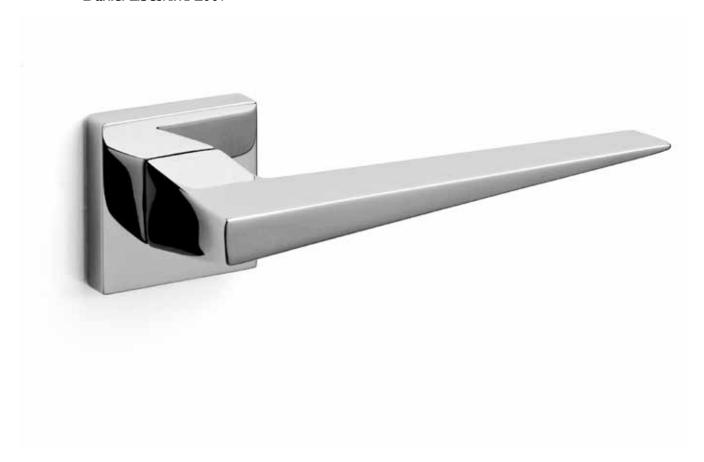


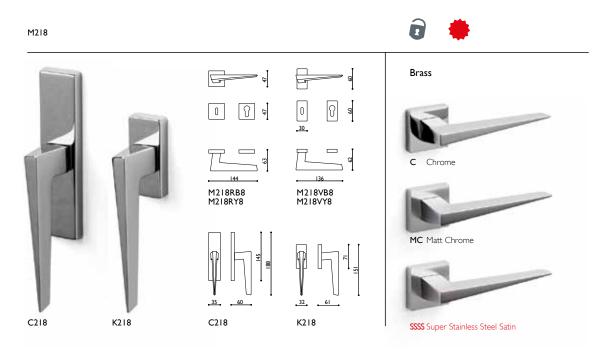




Denver

Daniel Libeskind 2009

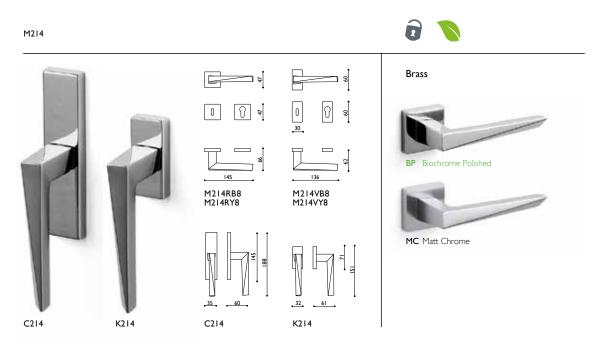






Sky Claudio Bellini 2008

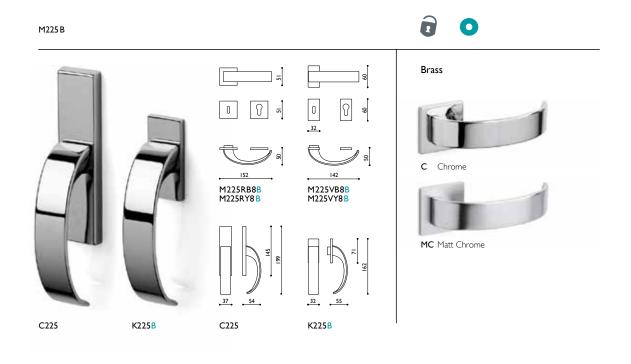






Arc Rodolfo Dordoni 2010





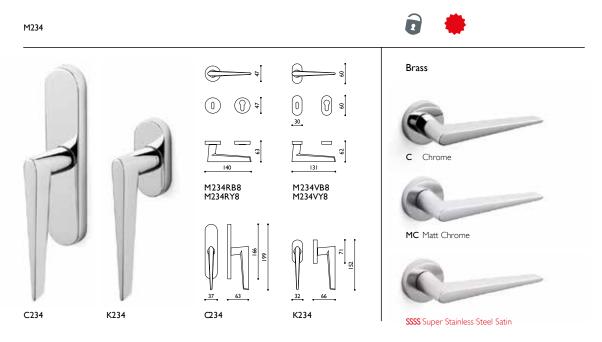




Nina

Daniel Libeskind 2013







Lama

Gio Ponti 1954

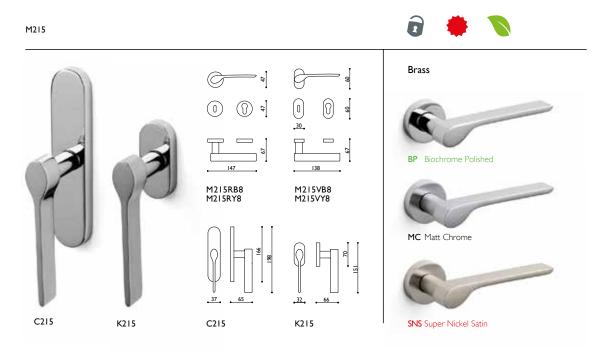






AlaMassimo Iosa Ghini 2009

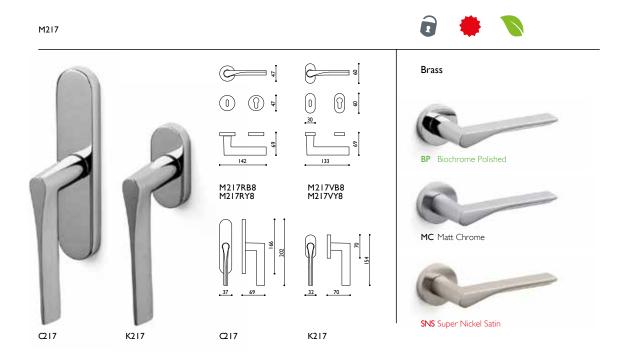






Fin Toyo Ito 2009

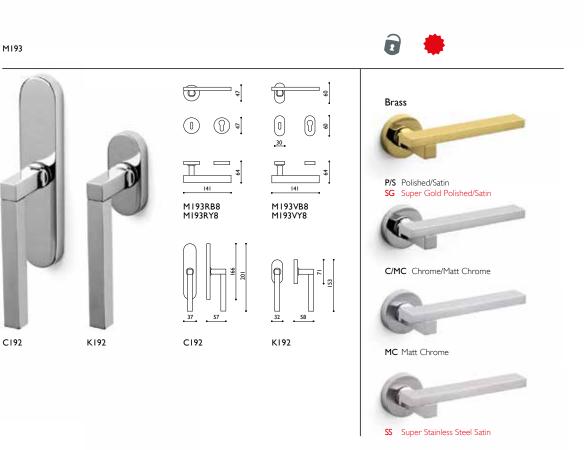






Space Alessandro Mendini 2004





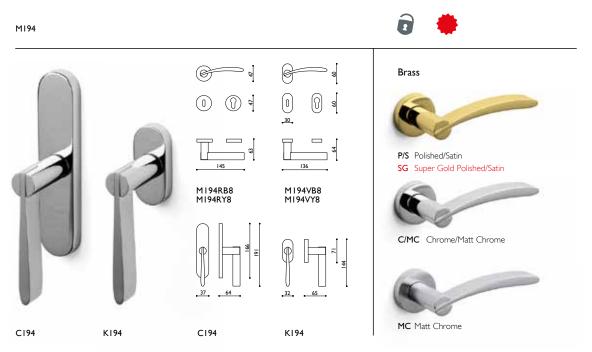




Selene

Massimo Iosa Ghini 2005







Beta

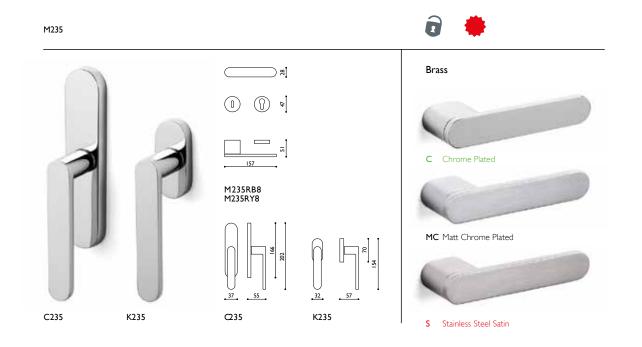
Joe Colombo 2010









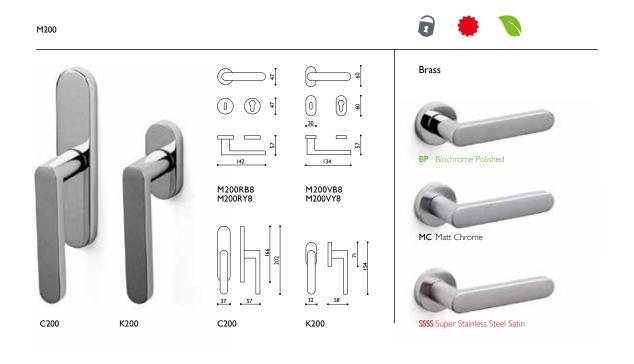




Link

Piero Lissoni 2006







Planet

Luca Casini 2005

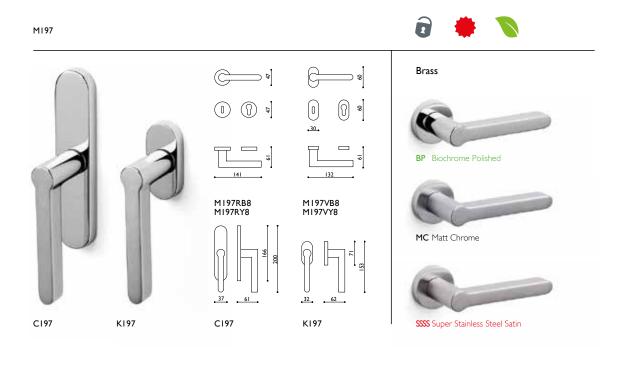






Logo James Irvine 2006







Laser

Richard Sapper 1998



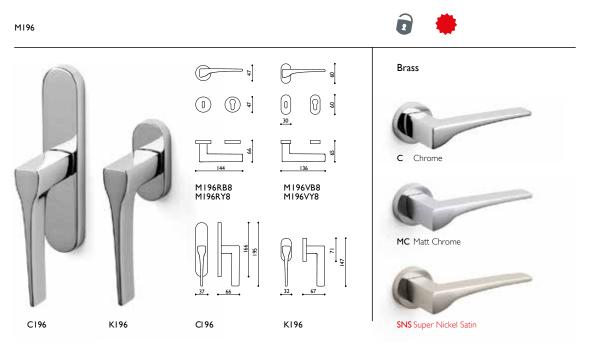




Madison

Luca Casini 2005







Time

Alessandro Mendini 2004





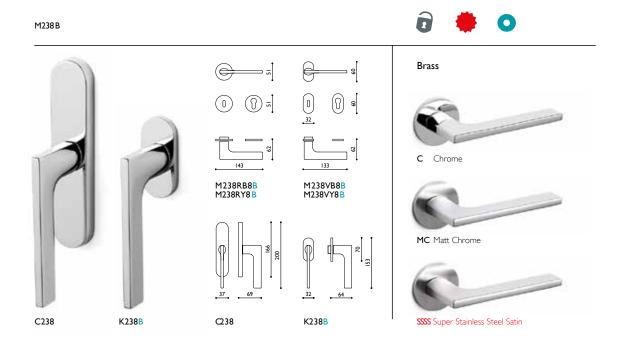


Lotus

Javier Lopez 2014





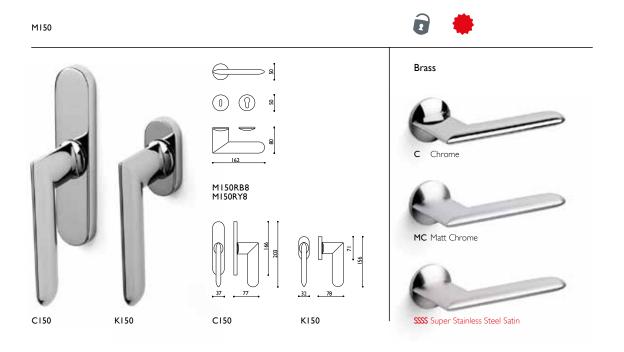




Alexandra

F.A. Porsche 1989

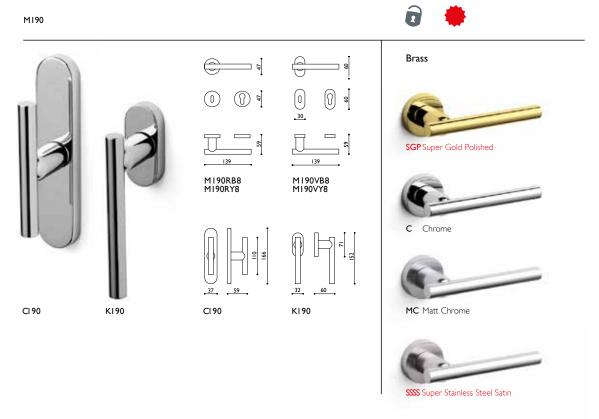






Stilo Enzo Mari 2003



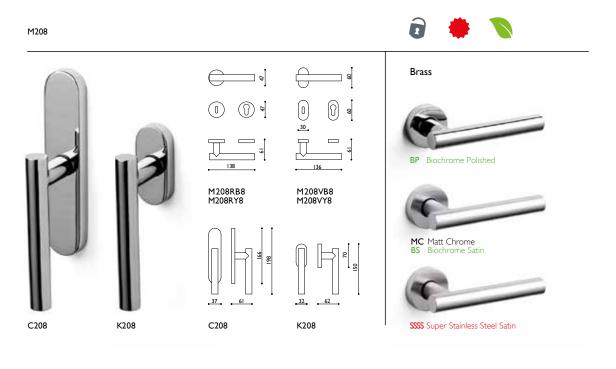


Stilo breaks down the handle into its three basic elements: lever, rosette, and spindle. Enzo Mari rejected all formalisms and concentrated on the manufacturing it with lathe work instead of forging, in order to obtain a perfect mechanism. OLIVARI :



Beijing Steven Holl 2008



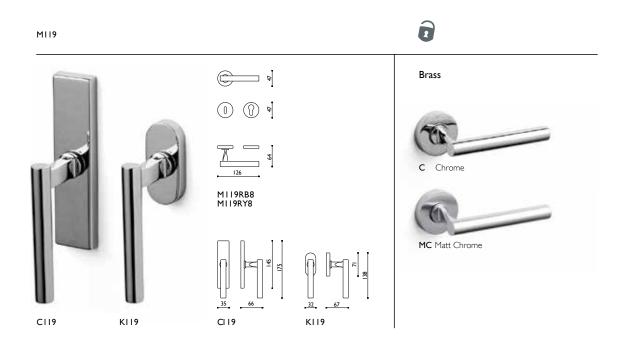




San Babila

Luigi Caccia Dominioni 1968



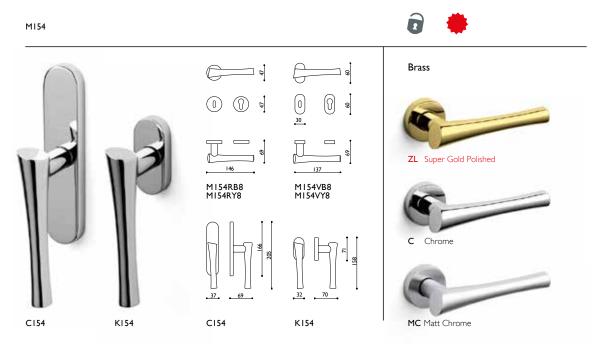




Sibilla

Vico Magistretti 1992



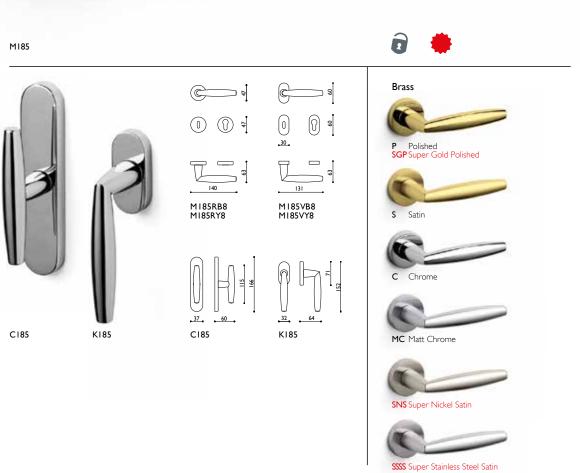






Aurelia



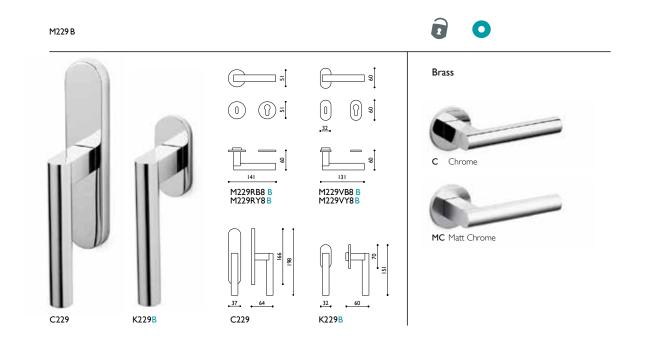




Euclide

Nicola Novelletto 2012

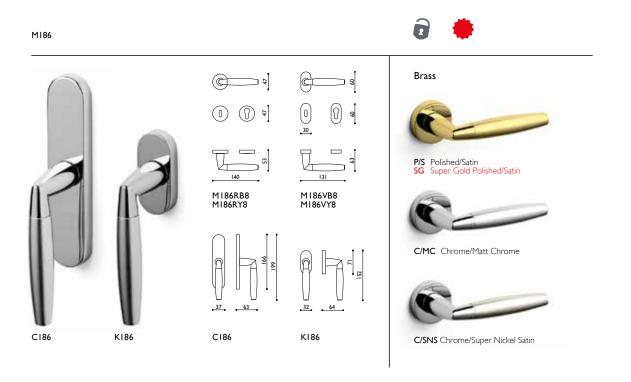






Sector





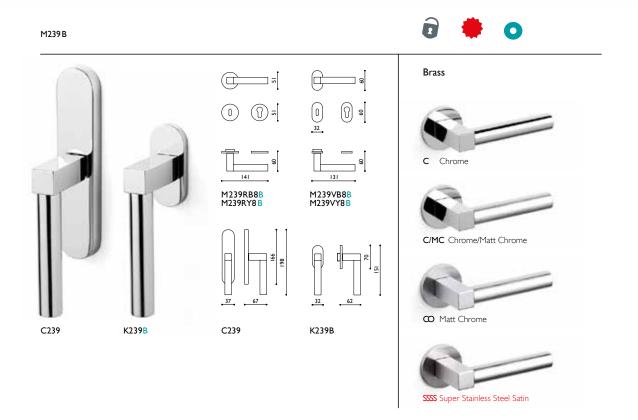




Pitagora Giorgetto Giugiaro 2014

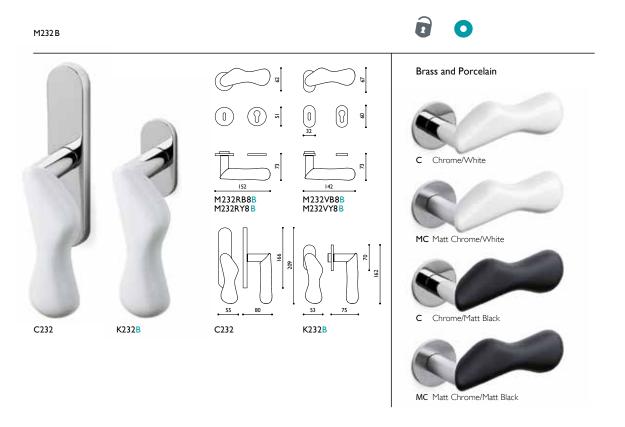










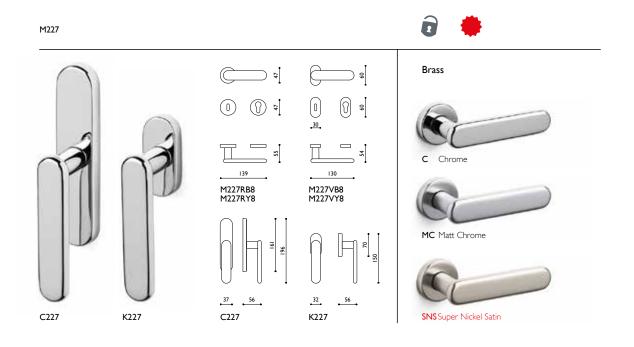




Globe

Stefano Giovannoni 2012



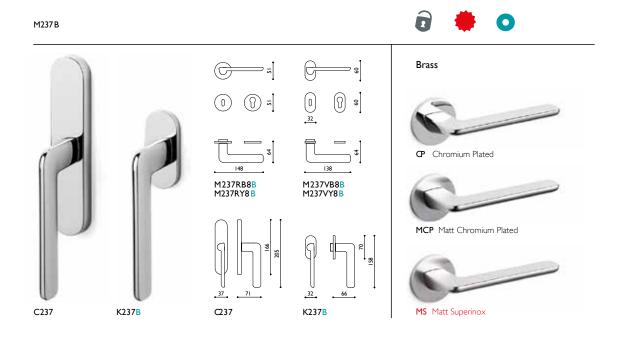




Marbella



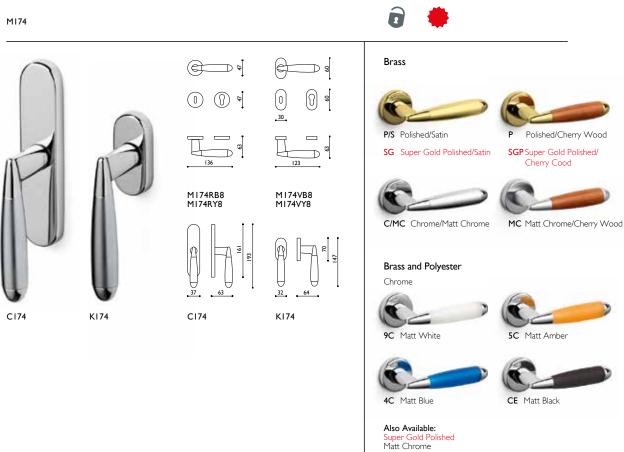






Aster





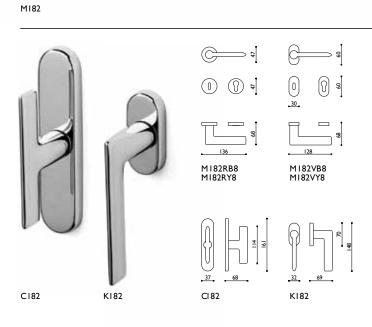




Tecno

Giorgetto Giugiaro 1999



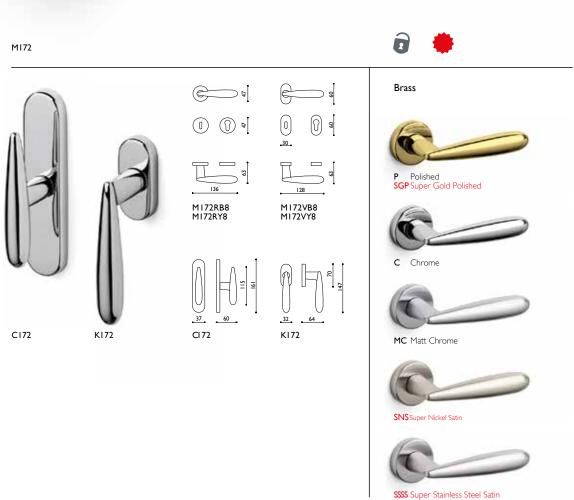






Futura

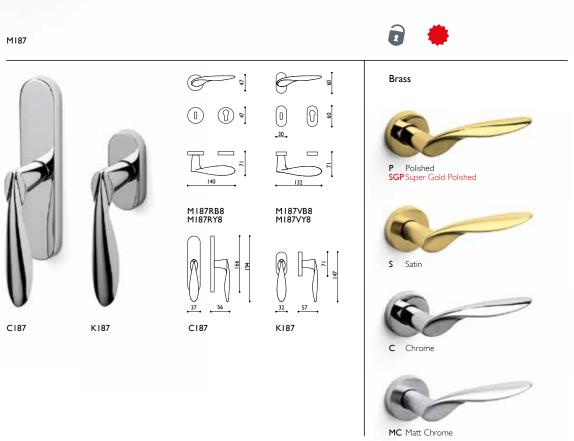






Wind









Comet

Nicola Novelletto 2001

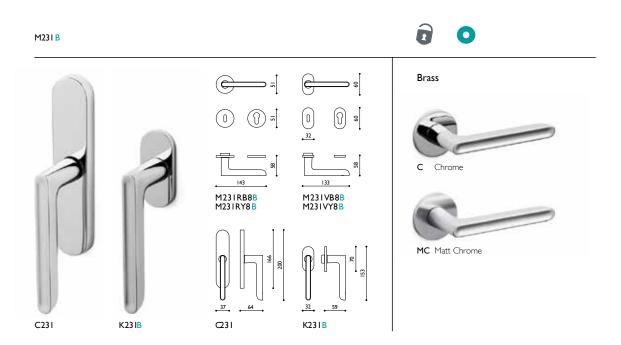






LucyPatricia Urquiola 2012



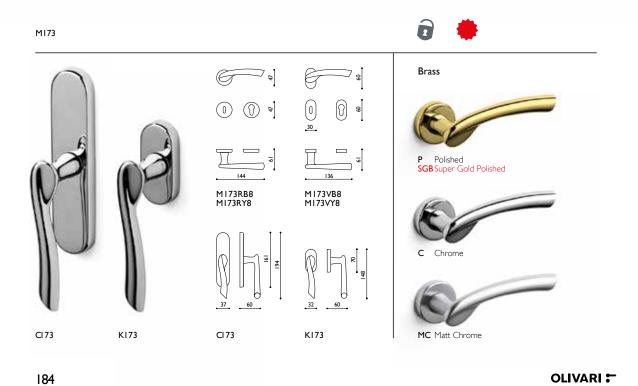




Nirvana

Massimo Iosa Ghini 1997





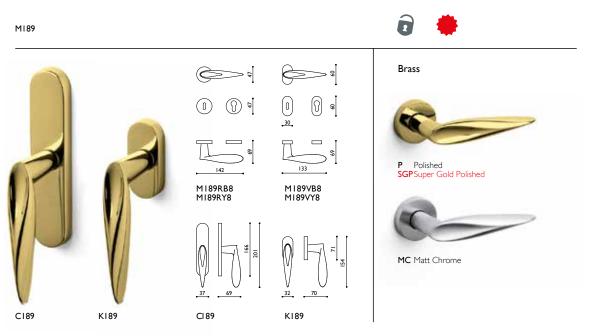
64





Perla







Novella

Nicola Novelletto, Roberto Volonterio 1996



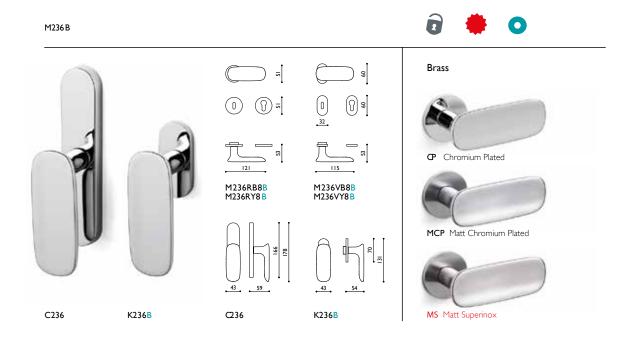


Conca

Patricia Urquiola 2014











Agata

Franco Albini, Franca Helg 1965



Franco Albini and Franca Helg are masters of design who wanted an Olivari handle as light as a bird's wing or a flower petal. This is the most elegant ergonomic handle, good classic Italian design.

MII6

Signature of the state of



Onda

Nicola Novelletto 1998



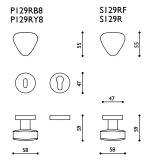


Pomoli centrali

Victor Studio Olivari



Brass
C Chrome
MC Matt Chrome



Triangolare Studio Olivari

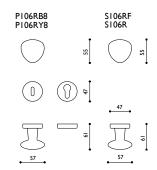
P129

P106



*

Brass SGP Super Gold Polished MC Matt Chrome





Chiavistelli

Space Q Studio Olivari











Brass

SGP Super Gold Polished
C Chrome
MC Matt Chrome
BP Biochrome Polished
SNS Super Nickel Satin
SSSS Super Stainless Steel Satin

C Chrome MC Matt Chrome SSSS Super Stainless Steel Satin

H202V6 H202V6B







Space Q Studio Olivari









SGP Super Gold Polished
C Chrome
MC Matt Chrome
BP Biochrome Polished
SNS Super Nickel Satin
SSS Super Stainless Steel Satin



H202VF6

Space S Studio Olivari









Brass

SP Polished
SGP Super Gold Polished
C Chrome
MC Matt Chrome
BP Biochrome Polished
SNS Super Nickel Satin
SSSS Super Stainless Steel Satin

23

H192B6



Chiavistelli

Link Piero Lissoni







Brass

P Polished
SGP Super Gold Polished
C Chrome
MC Matt Chrome
BP Biochrome Polished
BS Biochrome Satin
SNS Super Nickel Satin
SSS Super Stainless Steel Satin

C Chrome MC Matt Chrome SSSS Super Stainless Steel Satin







H200V6 H200V6B

Link Piero Lissoni









P Polished
SGP Super Gold Polished
C Chrome
MC Matt Chrome
BP Biochrome Polished
BS Biochrome Satin
SNS Super Nickel Satin
SSS Super Stainless Steel Satin



H200VF6

Link S Piero Lissoni









Brass

P Polished
SGP Super Gold Polished
C Chrome
MC Matt Chrome
BP Biochrome Polished
BS Biochrome Satin
SNS Super Nickel Satin
SSS Super Stainless Steel Satin



H199B6



Chiavistelli

Space Studio Olivari









Brass

P Polished
SGP Super Gold Polished
C Chrome
MC Matt Chrome
BP Biochrome Polished
SNS Super Nickel Satin
SSSS Super Stainless Steel Satin



H193V6

Space Studio Olivari









Brass

P Polished
SGP Super Gold Polished
C Chrome
MC Matt Chrome
BP Biochrome Polished
SNS Super Nickel Satin
SSSS Super Stainless Steel Satin



H193VF6

Space S Studio Olivari









Brass

SGP Super Gold Polished
C Chrome
MC Matt Chrome
BP Biochrome Polished
SNS Super Nickel Satin
SSSS Super Stainless Steel Satin



H192B6



Planet Studio Olivari

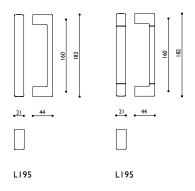


Maniglioni



Brass

SGP Super Gold Polished
SGP Super Gold Polished/Satin
C Chrome
Matt Chrome
C/MC Chrome/Matt Chrome
SNS Super Nickel Satin
SSSS Super Stainless Steel Satin





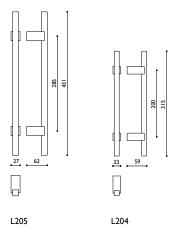
Bios Studio Olivari





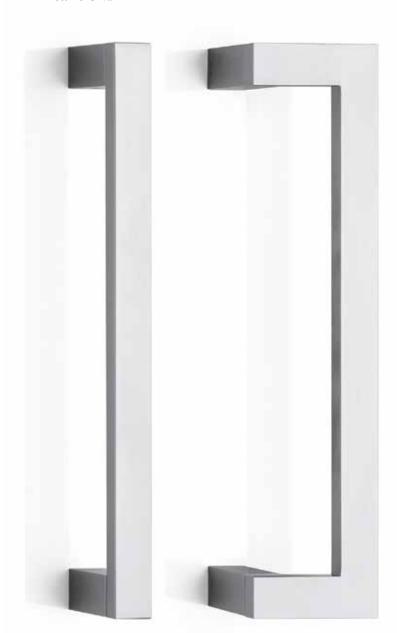
Brass

C Chrome MC Matt Chrome SSSS Super Stainless Steel Satin







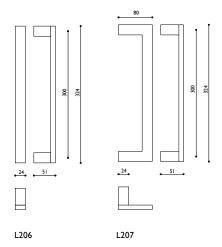






Brass

C Chrome
MC Matt Chrome
BP Biochrome Polished
SSSS Super Stainless Steel Satin

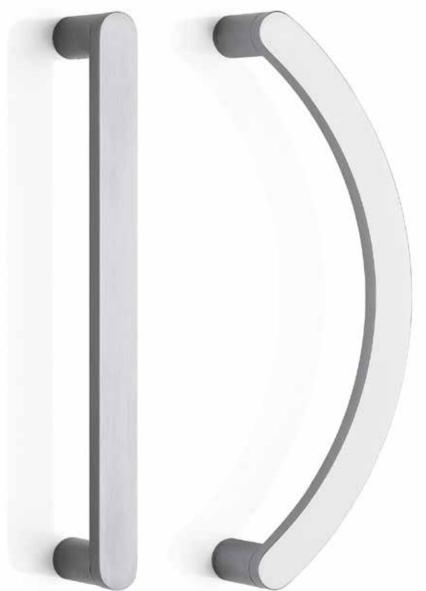








Link Piero Lissoni

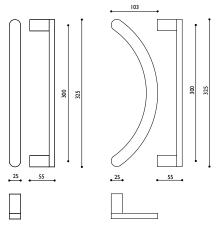






Brass

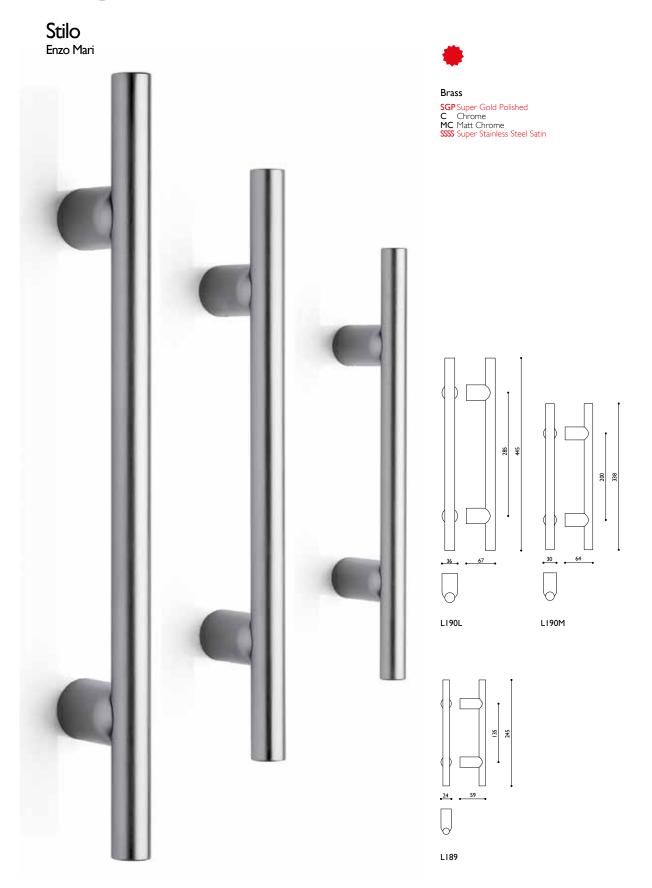
C Chrome
MC Matt Chrome
BP Biochrome Polished
BS Biochrome Satin
SSSS Super Stainless Steel Satin



L200

L199







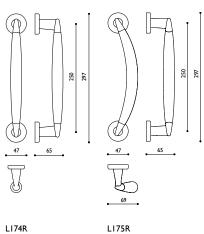
Aster Penta Associati





Brass

P/S Polished/Satin SG Super Gold Polished/Satin C/MC Chrome/Matt Chrome

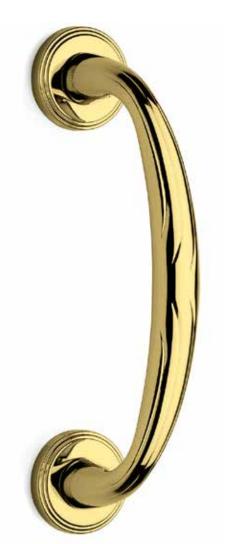




IcaroPaolo Portoghesi

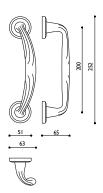


Comet Nicola Novelletto



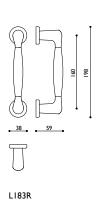


Brass
SGP Super Gold Polished



LI68A

Brass
C/MC Chrome/Matt Chrome

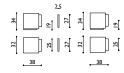




Fermaporte

Cubo Studio Olivari







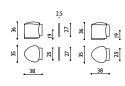
Brass

C Chrome
MC Matt Chrome
BP Biochrome Polished
SNS Super Nickel Satin
SSSS Super Stainless Steel Satin

B136C magnetico B136S non magnetico

Victor Studio Olivari







Brass

SP Polished
SGP Super Gold Polished
S Satin
C Chrome
MC Matt Chrome
SNS Super Nickel Satin
SSSS Super Stainless Steel Satin

B106C magnetic B106S non magnetic

Raffaella Studio Olivari







Brass

Polished

P Polished
SGP Super Gold Polished
S Satin
C Chrome
MC Matt Chrome
BP Biochrome Polished
BS Biochrome Satin
SNS Super Nickel Satin
SSSS Super Stainless Steel Satin

B102

Sector Studio Olivari







Brass

P Polished
SGP Super Gold Polished
S Satin
C Chrome
MC Matt Chrome
SNS Super Nickel Satin

Gardena Studio Olivari



20 31



SGP Super Gold Polished S Satin AN Antiqued

B103

Siena Studio Olivari



₹ 25 31

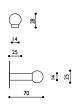
Brass

P Polished AN Antiqued

B104

Stilo Studio Olivari





Brass

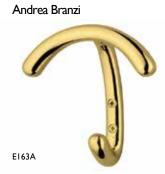
P Polished SGP Super Gold Polished C Chrome MC Matt Chrome

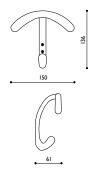
BI2I BI23 wall



Appendiabiti

Bond





Brass

P Polished C Chrome MC Matt Chrome

Alexandra F.A. Porsche





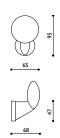
Brass

C Chrome MC Matt Chrome

E150

Polo Rodolfo Bonetto







Brass

SGP Super Gold Polished C Chrome MC Matt Chrome

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