# FOITE COLLECTION







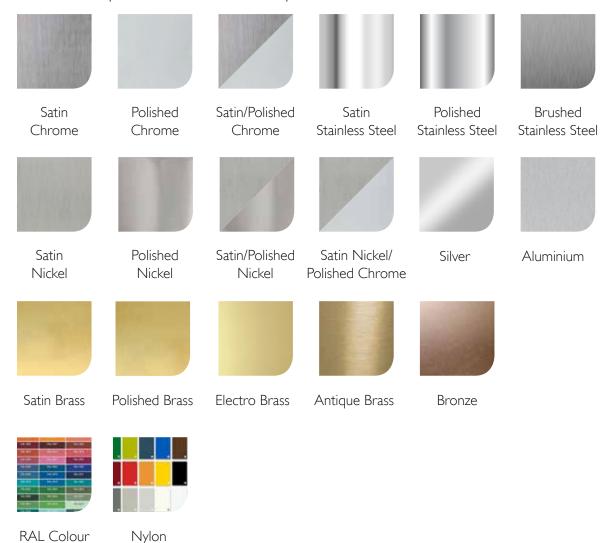
Coated

AC Leigh have been in Norwich since 1959. Offering ironmongery and locksmiths services, the company soon grew to be one of the largest independent architectural ironmongers specifying and supplying ironmongery for projects nationwide. AC Leigh has three architectural ironmongery branches and one specialist access control installation division in East Anglia, each with highly experienced and well trained staff.

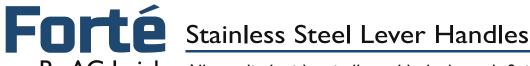
At AC Leigh we pride ourselves on being able to offer a more personable service. Our branches and staff are there to help solve any ironmongery related problems you may have. Our branch network can support projects of any size across the UK and AC Leigh are members of 'The Guild of Architectural Ironmongers' and 'The Master Locksmiths Association'.

Our architectural ironmongery departments offer all of the services required by the contractor, architect and client, such as working within a required budget, scheduling and assistance with specification.

Where multiple finishes are available please add finish code i.e FASP014AB



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By AC Leigh All supplied with spindle and bolt through fixings











All supplied with spindle and bolt through fixings

## FLS019







#### BS:EN 1906 2010 GRADE 4

#### FLS019

High performance lever on sprung rose

Tested to 200,000 cycles Tested to 1,000 hours corrosion test (grade 5)

#### **DIMENSIONS**

Lever: 115mm x 19mm dia Rose: 52mm dia x 8mm

#### SUITABLE FOR HEAVY USE AREAS

- Correctional facilities
- Educational buildings
- Public buildings where the duty of care is minimal

#### FLS013 SERIES







FLS013L Latch

FLS013E Europrofile 72mm c/c

FLS013B Bathroom set 78mm c/c

Lever on large plate ideal for repair and replace situations or for heavy use areas.

Return to door safety pattern on sprung backplate.

#### **DIMENSIONS**

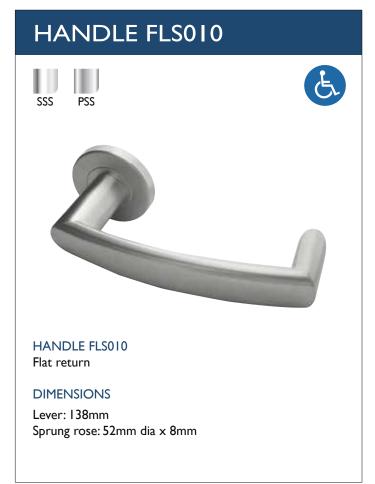
Lever: 130mm grip Diameter: 19mm Plate: 220mm x 50mm

#### **OPTIONS**

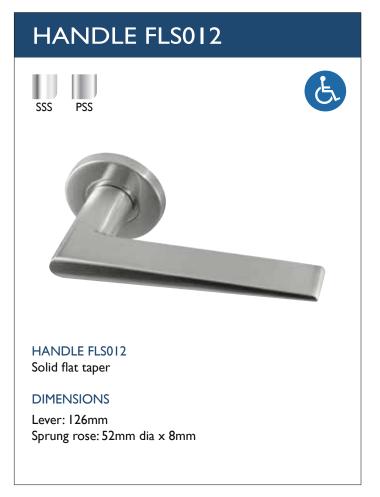
- 22mm diameter lever
- Radius backplate



By AC Leigh All supplied with spindle and bolt through fixings









# Stainless Steel Escutcheons & Turn & Release FOTE



## **EUROPROFILE ESCUTCHEONS**



FLE127 Satin stainless steel 6mm

FLE128 Polished stainless steel 6mm

FLE129 Satin stainless steel 8mm

FLE130 Polished stainless steel 8mm

## LEVER KEY ESCUTCHEONS



FLE136 Satin stainless steel 6mm

FLE137 Polished stainless steel 6mm

FLE138 Satin stainless steel 8mm

FLE139 Polished stainless steel 8mm

#### **TURN & RELEASE**





STAINLESS STEEL Larger turn for easy operation

FLA106SS Satin stainless steel FLA106PS Polished stainless steel

Rose: 52mm dia x 8mm

Spindle: 5mm

Available to order without indicator

## TURN & RELEASE









STAINLESS STEEL Standard turn

FLA107SS Satin stainless steel FLA107PS Polished stainless steel

Rose: 52mm dia x 8mm

Spindle: 5mm

Available to order with indicator

#### **TURN & RELEASE**



Larger turn for easy operation

FLA101SS Satin stainless steel FLA101PS Polished stainless steel

Rose: 52mm dia x 6mm

Spindle: 5mm

Available to order without indicator

#### TURN & RELEASE









STAINLESS STEEL

Standard turn

FLA102SS Satin stainless steel FLA102PS Polished stainless steel

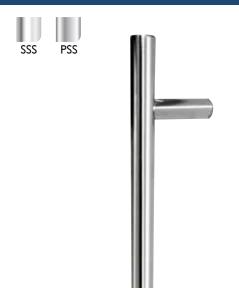
Rose: 52mm dia x 6mm

Spindle: 5mm

Available to order without indicator



## **GUARDSMAN PULL HANDLE**



#### **GUARDSMAN PULL HANDLE**

Straight pull handle, bolt through fixing

FLP001 19mm x 225mm

FLP002 19mm x 300mm

FLP003 19mm x 425mm

FLP004 19mm x 600mm

FLP016 19mm x 1000mm

FLP017 25mm x 600mm

FLP018 25mm x 750mm

FLP019 25mm x 1000mm

Concealed rose and back to back fixing available

#### **D PULL HANDLE**



#### D PULL HANDLE

Pull handle, bolt through fixing

FLP005 19mm x 150mm

FLP006 19mm x 225mm

FLP007 19mm x 300mm

FLP008 19mm x 425mm

FLP009 19mm x 600mm

FLP012 22mm x 300mm

FLP013 25mm x 225mm

FLP014 25mm x 300mm

Concealed rose and back to back fixing available

# Stainless Steel Door Protection FOTE



## STAINLESS STEEL FINGERPLATES



#### FFP001

Satin stainless steel

#### STANDARD SIZES

250mm x 65mm

300mm x 75mm

450mm x 75mm

650mm x 75mm

Add "R" for radius corners Add "PI" for engraved push Add "P2" for engraved pull

- Other finishes to order
- Any size available

MADE TO ORDER - ANY DESIGN

## STAINLESS STEEL KICKPLATES

**BRO** 



SSS





ALU





PB





**RAL** 



#### MADE TO ORDER - ANY DESIGN

#### FKP001

Add "R" for radius corners



# **FSS01 FORTÉ SUPERIOR STAINLESS STEEL**

#### MADE TO ORDER - ANY DESIGN

#### FSS01

Forté superior stainless steel

- Unique grade of stainless steel
- All fingerplate and kickplate sizes available
- High corrosion resistant stainless steel
- Superior corrosion resistance is better than grade 316 stainless steel
- Suitable for swimming pools and wet areas

## STAINLESS STEEL HEAVY DUTY SURFACE BOLT









FAB001 80mm x 38mm FAB002 100mm x 38mm FAB003 150mm x 38mm FAB004 200mm x 38mm

#### STAINLESS STEEL HEAVY DUTY NECKED BOLT







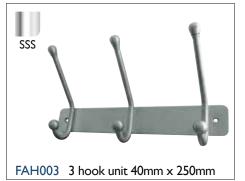
FAK001 80mm x 38mm FAK002 100mm x 38mm FAK003 150mm x 38mm FAK004 200mm x 38mm

#### STAINLESS STEEL LEVER ACTION FLUSH BOLT

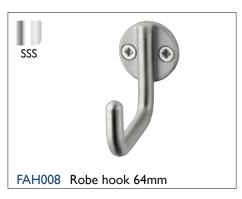




FALB001 150mm x 20mm FALB002 200mm x 20mm FALB003 250mm x 20mm FALB004 300mm x 20mm





















Italian designed handles tested to EN 1906. Bolt and spindle fix







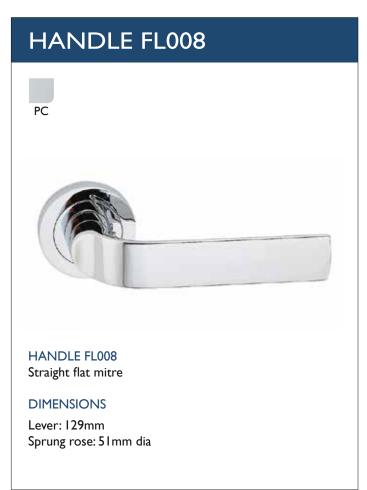


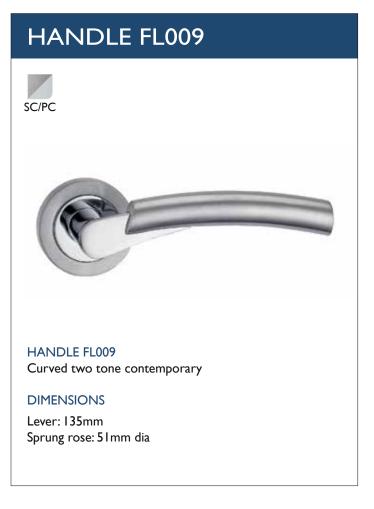


By AC Leigh Italian designed handles tested to EN 1906. Bolt and spindle fix



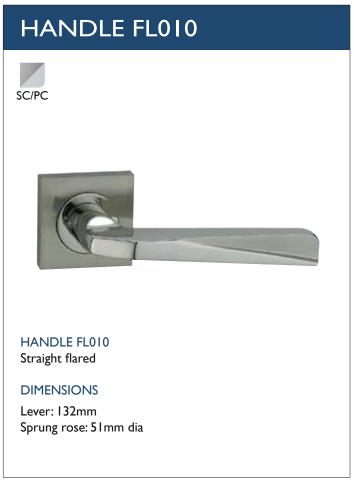


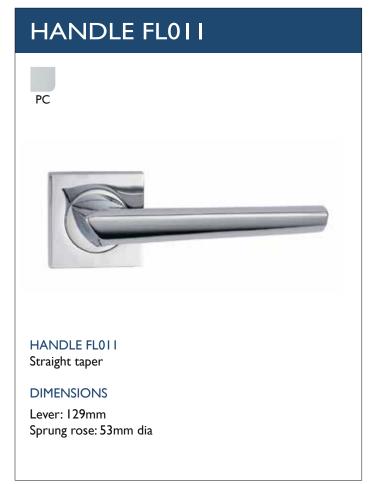






Italian designed handles tested to EN 1906. Bolt and spindle fix













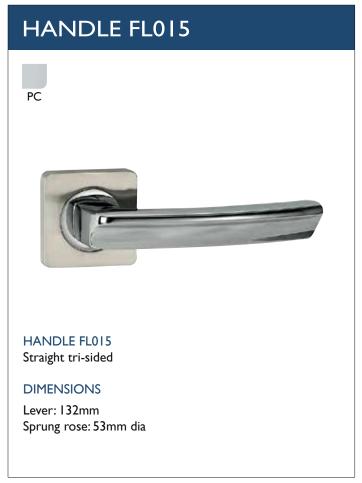


Curved flat

#### **DIMENSIONS**

Lever: I40mm

Sprung rose: 49mm dia

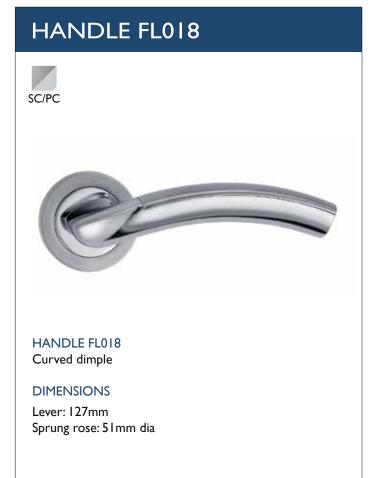




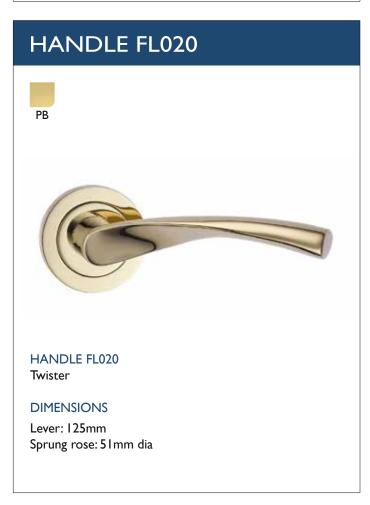


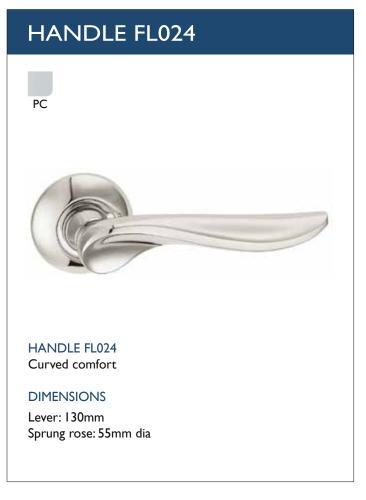


Italian designed handles tested to EN 1906. Bolt and spindle fix











Sprung rose: 51mm dia

## By AC Leigh Italian designed handles tested to EN 1906. Bolt and spindle fix











Italian designed handles tested to EN 1906. Bolt and spindle fix











# Designer Escutcheons & Turns & Releases



SERIES: Designer thumbturn & release











FLA94 PVD brass

FLA96 Polished chrome

FLA97 Satin nickel

FLA98 Satin/polished chrome

FLA126 Satin chrome





SERIES: Designer thumbturn & release

FLA97SPC Square polished chrome

FLA97SSC Square satin chrome





SERIES: Designer raised thumbturn & release

FLA105RSN Satin nickel FLA105RPC Polished chrome







SERIES: Designer raised

FLE134SN Satin nickel Europrofile escutcheon

FLE134PC Polished chrome Europrofile escutcheon

FLE135SN Satin nickel lever key escutcheon

FLE135PC Polished chrome lever key escutcheon





SERIES: Designer style - Europrofile

FLA85 PVD polished brass

FLA87 Polished chrome

FLA88 Satin nickel

FLA89 Satin/polished chrome

FLA90 Satin chrome

























SERIES: Designer style - lever key

FLA81 Satin chrome

FLA83 Satin/polished nickel

FLA92 PVD polished brass

FLA93 Polished chrome







# Designer Range Accessories FOTE





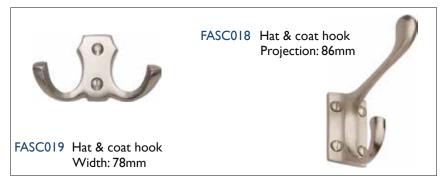














# FORTÉ AC6.24 & FORTÉ AC6.36



#### FORTÉ AC6.24

Variable power premium contract 2-4 BC + DA Full cover CE/EN 1154/EN 1634-120

#### FORTÉ AC6.36

Variable power premium contract 3-6 BC + DA Full cover CE/EN 1154/EN 1634-120

#### PRODUCT OVERVIEW

A versatile heavy duty variable power door closer suitable for medium to heavy duty applications.

	AC6.24	AC6.36
Closing force EN size	2-4	3-5
Door size (max) width	I I 00mm	1400mm
Door weight	80kg	120kg
Body length x width x depth	248mm x 42mm x 52mm	297mm x 48mm x 56mm
Application regular fig I	✓	✓
Parallel arm fig 6	✓	✓
Transom fig 61	✓	✓
Mechanism	Rack & pinion	Rack & pinion
Power shoe bracket	✓	/
Angle of opening	180°	180°
Non handed	✓	✓
Power adjustment by	Spring	Spring
Adjustable sweep speed	✓	✓
Adjustable latching speed	✓	✓
Adjustable backcheck	✓	✓
Adjustable delayed action	✓	✓
Guarantee years	10	10

# Door Closer Excellence Range Forte



# FORTÉ AC8.24, FORTÉ AC9.25 & FORTÉ AC10.26













#### FORTÉ AC8.24 EXCELLENCE

Adjustable power premium 2-4 BC Full cover CE/EN 1154/EN 1634-120

#### FORTÉ AC9.25 EXCELLENCE

Variable power premium 2-5 BC + DA Full cover Suitable for DDA Min door width 900mm CE/EN 1154/EN 1634-120

#### FORTÉ AC10.26 EXCELLENCE

Variable power 2-6 BC + DA Full cover CE/EN 1154/EN 1634-120

#### PRODUCT OVERVIEW

An efficient durable and stylish adjustable power door closer. Suitable for most applications particularly those with constant use which require the backcheck function.

	AC8.24	AC9.25	AC10.26
Closing force EN size	2-4	2-5	2-6
Door size (max) width	I I 00mm	1250mm	1400mm
Door weight	80kg	100kg	l 20kg
Body length x width x depth	207mm x 55mm x 38mm	236mm x 54mm x 38mm	280mm x 76mm x 49mm
Application regular fig I	$\checkmark$	✓	✓
Parallel arm fig 6	$\checkmark$	✓	✓
Transom fig 61	$\checkmark$	<b>√</b>	✓
Mechanism	Rack & pinion	Rack & pinion	Rack & pinion
Power shoe bracket	$\checkmark$	<b>√</b>	
Angle of opening	180°	180°	180°
Non handed	$\checkmark$	✓	✓
Power adjustment by	Position	Spring	Spring
Adjustable sweep speed	$\checkmark$	<b>√</b>	✓
Adjustable latching speed	$\checkmark$	✓	✓
Adjustable backcheck	$\checkmark$	<b>√</b>	<b>√</b>
Adjustable delayed action		✓	✓
Guarantee years	25	25	25
options		·	
Hold open arm	$\checkmark$	<b>√</b>	✓
Architrave brackets	$\checkmark$	<b>√</b>	✓
Drop plates	<b>√</b>	✓	✓

# Forté Door Closer Excellence Cam Action

# FORTÉ ACI 1.24



#### FORTÉ ACI 1.24

Variable power 2-4

Excellence slimline full cover cam action

#### PRODUCT OVERVIEW

A highly efficient, true cam action slide arm door closer, suitable for most applications particularly those with public use which may require DDA/Equality Act compliance.



# FORTÉ ACI 1.24

Closing force EN size 2-4

Door size (max) width: I I 00mm

Door weight: 80kg

Body dimensions:

Length: 228mm

Width: 37mm

Depth: 50mm

Application regular fig I

Transom fig 61

Mechanism: cam

Angle of opening 105°

Non handed

Power adjustment by spring

Adjustable sweep speed

Adjustable latching speed

25 years guarantee

#### **OPTIONS**

Architrave brackets

Drop plates

Cushion stop backcheck option

Track hold open option

# **BS8300 AND APPROVED DOCUMENT 'M'**

The ACII.24 will provide less than 30N opening resistance when fitted to a fire door (at minimum EN power size 3) at least 826mm wide.

The closer can achieve this when fitted in accordance with the instructions in figure I or figure 6, but other installed hardware and local conditions may affect the overall performance of the door set.

# Door Closer Electromagnetic Forte



## FORTÉ AC18.4



#### FORTÉ AC18.4

Universal electromagnetic door closer BS:EN 1155/CE/Certifire

#### PRODUCT OVERVIEW

A stylish slimline efficient, combined hold open and swing free door closer in one body.



## FORTÉ AC 18.4

Closing force EN size 4

Door size (max) width: I 100mm

Door weight: 80kg Body dimensions:

Length: 270mm Width: 60mm

Depth: 52mm

Mechanism: cam & roller Power shoe bracket Angle of opening: 180°

Non handed

Adjustable sweep speed

Adjustable latching speed

CE marked

Certifire approved

2 years guarantee

#### **OPTIONS**

Radius cover

Square cover

Extended loop 650mm

# SITE SELECTABLE FOR HOLD OPEN OR SWING FREE

A truly universal electromagnetic door closer with all options in one unit.

Suitable for most applications particularly those with public use which may require DDA compliance.



# Forté Door Closer Excellence Floor Spring Cam Action

# FORTÉ AC.FS.3 & FORTÉ AC.FS.4 FLOOR SPRING



Floor spring size 3 c/w double action accessories

Floor spring size 4 c/w double action accessories

	AC.FS.3	AC.FS.4
Closing force EN size	3	4
Door size (max) width	950mm	I I 00mm
Door weight	105kg	I 50kg
Body length x width x depth	306mm x 108mm x 40mm	306mm × 108mm × 40mm
Mechanism	Cam	Cam
Power shoe bracket	✓	✓
Angle of opening	130°	130°
Non handed	✓	✓
Adjustable sweep speed	✓	✓
Adjustable latching speed	✓	✓
Adjustable backcheck	✓	✓
Guarantee years	25	25
OPTIONS .		
Hold open option	$\checkmark$	✓
Single action accessories	✓	✓
Double action accessories	✓	✓
Spindle extensions	✓	✓



# FLH 10 STEEL HINGE

102mm x 75mm x 2.5mm button tip steel hinge CE marked BS:EN 1935 grade 7

60 min fire test

FLH10SN Satin nickel FLH10PC Polished chrome FLH10EB Electro brass FLH10SC Satin chrome

Not suitable for external use





#### FLH02 CONCEALED BB HINGE

Concealed ball bearing butt hinge: 102mm x 76mm x 3mm CE marked BS:EN 1935 grade 13

60 min fire test

FLH02SS Satin stainless steel FLH03PS Polished stainless steel

Radius corner version available



#### FLH 12 BB HINGE

 $102\text{mm} \times 76\text{mm} \times 3\text{mm}$  stainless ball bearing butt hinge CE marked BS:EN 1935 grade 13 60min fire test

FLH12SS Satin stainless steel FLH12PS Polished stainless steel

Radius corner version available



SSS

PSS



## FLHII 316 BB HINGE

102mm x 102mm x 3mm 316 grade ball bearing hinge CE marked BS:EN 1935 grade 13 60min fire test

FLHIISS Satin stainless steel FLHIIPS Polished stainless steel

Suitable for external use. Radius corner version available



#### FLH 15 PHOSPHOR BEARING

Designed for high performance and heavy duty use Minimum maintenance required Low friction hinge Phosphor bronze washered hinge CE Grade 13 102mm x 102mm x 3mm

FLH15S Square corner FLH15R Radius corner







# FORTÉ FL7 LOCK SERIES

Architectural DIN Europrofile heavy duty lock case series.

Case: 90mm x 165mm

Faceplate: 235mm x 22mm x 3mm

#### **FEATURES**

- 20mm single throw stainless
- Stainless steel faceplate
- Stainless steel latch bolt
- Investment cast spindle
- Grip tight follower
- Reduced follower travel
- Square faceplates radius available
- Anti rattle adjustable keep
- Stainless deadbolt
- Reversible
- 60mm backset
- Certifre CF850
- 10 Year guarantee

## **RANGE**

FL07.01SSS Euro deadlock case

FL07.02SSS Euro sashlock case 72mm centres

FL07.03SSS Euro escape sashlock 72mm centres c/w split follower

FL07.04SSS Euro anti-thrust nightlatch case 72mm centres

FL07.05SSS Bathroom lock 78mm centres

FL07.06SSS Mortice latch



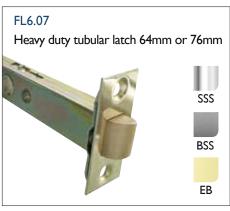


















## **MASTER KEYING**

The master keying of cylinder locks is essential for modern buildings, particularly large buildings that have a large number of locking doors and require the minimum number of keys.

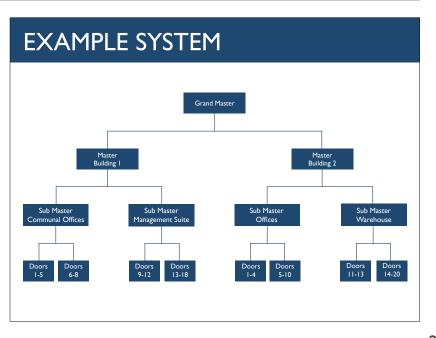
Doors used by the same people can be grouped together in a "passing group" so that all doors are operated by the same key, this further reduces the number of keys needed. The "passing group" can be part of a larger master key system or can be completely separate.



It is important to ensure the system has a level of key protection to ensure security for the end user against unauthorised copying of keys



AC Leigh will design the master key system, ironmongery specification, access control system and automatic door operation to ensure compatibility.



# Master Keyed Cylinders

#### THE FIX SERIES

# The Fix series of cylinders has a potential 22,658,678,784 different combinations

Patented integral moving component to prevent unauthorised duplication. Designed and manufactured in our own workshop.

A high security quality cylinder that meets BS:EN 1303 class 6 for cylinders and is suitable for secure areas and complicated systems.

Each system is provided with a "system card" which must be produced to obtain additional keys.

The Fix range of cylinders are protected by law against unauthorised copying of keys and meets the highest grade 6 of the BS:EN 1303.



#### FIX00 I NP

High security 10 pin protected cylinder and Spitfire turn c/w 2 keys. The thumbturn supplied with the standard master keyed cylinder is the Spitfire turn which is designed for ease of use and manufactured exclusively for AC Leigh. Other turn designs available.

#### FIX002NP

High security 70mm 10 pin protected cylinder and standard turn with classroom function (handed)

#### FIX003NP

High security 70mm 10 pin protected cylinder and standard turn with clutch function

#### FIX004NP

High security 70mm 10 pin protected double cylinder

#### FIX005NP

High security 45mm 10 pin protected single cylinder



#### SCANDINAVIAN OVAL, BRITISH OVAL, RIM AND PADLOCK CYLINDERS AVAILABLE

Standard finish is satin nickel other finishes available include brass, bronze and split finishes. Additional sizes available. Full computerised master key planning service available at no additional cost for small to large systems consisting of thousands of locks.



## THE FC SERIES

#### The FC series of cylinders has a potential 1,073,741,824 different combinations

Designed and manufactured in our own workshop.

A high quality security cylinder that meets BS:EN 1303 class 6 for cylinders and is suitable for complicated systems.

Each system is provided with a "system card" which must be produced to obtain additional keys.

The FC range of cylinders are protected by law against unauthorised copying of keys and meets the highest grade 6 of the BS:EN 1303.



#### FC00INP

High security 6 pin protected cylinder and Spitfire turn c/w 2 keys. The thumbturn supplied with the standard master keyed cylinder is the Spitfire turn which is designed for ease of use and manufactured exclusively for AC Leigh. Other turn designs available.

#### FC002NP

High security 70mm 6 pin protected cylinder and standard turn with classroom function (handed)

#### FC003NP

High security 70mm 6 pin protected cylinder and standard turn with clutch function

#### FC004NP

High security 70mm 6 pin protected double cylinder

#### FC005NP

High security 40mm 6 pin protected single cylinder c/w



#### SCANDINAVIAN OVAL, BRITISH OVAL, RIM AND PADLOCK CYLINDERS AVAILABLE

Standard finish is satin nickel other finishes available include brass, bronze and split finishes. Additional sizes available. Full computerised master key planning service available at no additional cost for small to large systems consisting of thousands of locks.

## THE FTC SERIES

The FTC range of cylinders is a cost effective high quality 6 pin standard range of cylinders to suit most projects with a master key requirement

Number of potential different combinations 10,077,696

Anti-bump

6 active locking pins

Drill protection

Anti-pick pins

Hardened pins

Anti-drill plug

Nickel silver keys

Anti-pick profile

Europrofile and rim only

Other sizes available



#### FTC001.NP

Titan 70mm Europrofile 6 pin cylinder and internal thumbturn

FTC002.NP

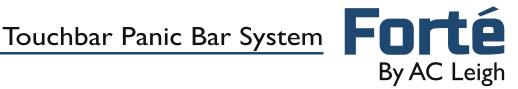
Titan 70mm Europrofile 6 pin double cylinder

#### FTC003.NP

Titan 45mm Europrofile 6 pin single cylinder



Other sizes available





The Forté touchbar range is a quality heavy duty series of panic hardware

Steel internal mechanism

Vertical rod covers

Anti-thrust main bolt

**BS:EN 1125** 

**BS:EN 179** 

Fixings for timber and steel doors

Push bar to open sign supplied

Stainless steel pulman latches

Fully reversible

Two way action

CE marked

Suitable for public areas

30, 60 and 120 min fire doors



FET101SS Satin stainless two point locking panic bolt - top and bottom

FET102SIL Silver three point locking panic bolt - middle, top and bottom

FET102SS Satin stainless three point locking panic bolt - middle, top and bottom

#### TOUCHBAR PANIC LATCH



#### TOUCHBAR PANIC LATCH

to suit doors 750mm - 1000mm wide

FET I 04SIL Silver panic latch

FET104SS Satin stainless panic latch

## **OUTSIDE ACCESS**



#### **OUTSIDE ACCESS DEVICE**

FET106SIL Silver

FET106SS Satin stainless

Supplied without cylinder



# Nameplates & Symbol Signs

















FSA08 I50 x I00mm



FSA09 I50 x I00mm



FSA10 I50 x I00mm



FSA I I 150 x 100mm



FSA12 I50 x I00mm



FSA13 I50 x I00mm



FSA14 I50 x I00mm











FSA19 76mm dia









FSA23 76mm dia







FSA26 76mm dia



FSA27 76mm dia











FSA32 75×300mm





FSA34 75 x 300mm



FSA35 75×300mm





**PUSH** FSA38 70×35mm

**TOILET** 

FSA43 I40×35mm

FSA48 I40×35mm

FSA53 175 x 35mm

**REFUSE** 

**GENTLEMEN** 

STOCK ROOM

**PULL** FSA39 70×35mm

**TOILETS** 

FSA44 I40 x 35mm **KITCHEN** 

FSA49 I40×35mm

**ENQUIRIES** 

FAS54 175 x 35mm

W.C. FSA40 70 x 35mm

**OFFICE** FSA45 I40×35mm

**CLEANER** 

FSA50 I40×35mm

**BATHROOM** FSA55 175 x 35mm

**LADIES** FSA41 140 x 35mm

**SHOWER** FSA46 I40×35mm

**LAUNDRY** 

FSA51 140×35mm

STAFF ROOM

PRIVATE FSA42 I40 x 35mm

**STORE** FSA47 I40×35mm

RECEPTION FSA52 175 x 35mm

STAFF ONLY

FSA57 175 x 35mm MIND YOUR HEAD

FSA58 175 x 35mm

MANAGER FSA59 175 x 35mm

MIND THE STEP FSA60 245 x 35mm

FSA61 245 x 35mm

All products are 1.5mm thick, engraved, drilled and countersunk with fixing screws as standard. Materials available: SAA: Satin Anodised Aluminium, SSS: Satin stainless steel and PSS: Polished stainless steel.





AC Leigh has been an installer of the world leading Salto access control system since 2002 and have educational, health and leisure projects throughout England.

Salto, the most complete, cost effective proximity access control system available. Please ask for a separate brochure.



























BS:EN 179	Exit devices
BS:EN 1125	Exit devices
BS:EN 1154	Controlled door closing devices
BS:EN 1155	Electrically-powered hold open devices
BS:EN 1158	Door coordinator devices
BS:EN 1303	Lock cylinders
BS:EN 1527	Hardware for sliding doors and folding doors
BS:EN 1906	Lever handles and knob furniture
BS:EN 1935	Single-axis hinges
BS:EN 12051	Door and window bolts
BS:EN 12209	Mechanically operated locks, latches and locking plates
BS:EN 12320	Padlocks and padlock fittings
BS:EN 14846	Electromechanically operated locks and striking plates
BS 3621	Thief resistant locks
BS 8621	Thief resistant locks
BS 10621	Thief resistant locks



AC Leigh is one the UK's leading, award winning, architectural ironmongers and Salto installers. We have vast experience in the specification of quality products for a variety of projects.

#### **EDUCATION**



**UNIVERSITIES** 



**COMMERCIAL** 



**MENTAL HEALTH** 



**HOTEL & LEISURE** 



**CARE HOMES** 

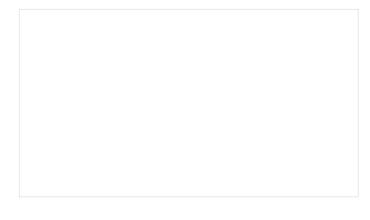


**HEALTH** 



**BESPOKE & PERIOD PROPERTIES** 





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#### **AC LEIGH SECURITY**

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